



| Parts List | | | | | | |
|------------|-------|-----------|---------------------------|-----|------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 455 | 850690T 2 | CRANKSHAFT ASSEMBLY | 1 | | 5 |
| 2 | | 78662 | WEAR SLEEVE | 1 | | 5 |
| 3 | 30 | 67923T | BALL BEARING (LOWER) | 1 | | 5 |
| 4 | 53 | 67446 | RETAINING RING | 1 | | 5 |
| 5 | | 54196A 6 | CARRIER ASSEMBLY | 1 | | 5 |
| 6 | | 65800 | SEAL | 1 | | 2,5 |
| 7 | 39 | 67377 | RING-SEALING | 7 | | 5 |
| 8 | 31 | 16756A 6 | ROLLER BEARING | 2 | | 5 |
| 9 | | NSS | RACE | 2 | | 5 |
| 10 | 2716 | 858789T 2 | PISTON | 3 | (STARBOARD) (STANDARD) | 5 |
| 10 | 2716 | 858790T 2 | PISTON | 3 | (PORT) (STANDARD) | 5 |
| 10 | 2716 | 858789A 4 | PISTON | AR | (STARBOARD) (.015 O/S) | |
| 10 | 2716 | 858790A 4 | PISTON | AR | (PORT) (.015 O/S) | |
| 11 | 39 | 853306A12 | PISTON RING SET | 1 | (STANDARD) | 5 |
| 11 | 39 | 857120T12 | PISTON RING SET | 1 | (.015 O.S) | |
| 12 | 53 | 857196 | LOCK RING | 12 | | 5 |
| 13 | 644 | 818141A 2 | CONNECTING ROD ASSEMBLY | 6 | | 5 |
| 14 | 10 | 76349 1 | SCREW | 12 | | 5 |
| 15 | 12 | 812876 | WASHER | 12 | | 5 |
| 16 | 31 | 17514A 1 | ROLLER BEARING ASSEMBLY | 6 | | 5 |
| 17 | 29 | 822553 | NEEDLE BEARING-PISTON ENI | 174 | | 5 |
| - | 27 | 814754A00 | ENGINE GASKET SET | 1 | | |
| - | | 854008T00 | POWERHEAD | 1 | | |

